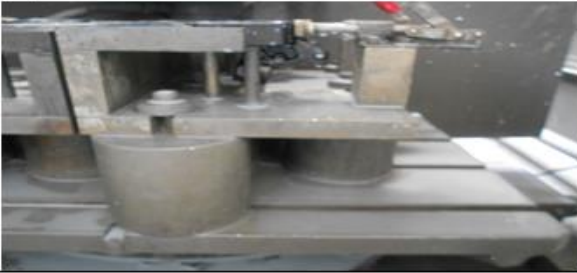


ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
	TPM Circle Name:	Loss no.									
Plant-1 Chakan	Dept.: Machine Shop	Step									Kaizen No.:
		Result	Q	C	D	S	M				
Cell No.: 01	Cell Name: A247 BKT	Process / Stage : Bkt -Brother m/c								Operation : Machining	
Kaizen Theme: To avoid A247bkt tooling breakage		Idea : Fixture to be mount on plate.									
		Counter Measure: 1) All fixture set fixed on unused fixture base.									
Problem / Present Status: 1) A247 bkt tooling broken		Before :					Bench Mark		0		
							Target		0		
							Kaizen Start		25-Jul-14		
							Kaizen Finish		31-Jul-14		
							Team Members With Sign.				
							1 Anil rathod				
							2. Amol Kokate				
							Benefits:				
							P	Setup time reduced.			
							Q				
							C	Reduced tooling breakage			
							D				
							S				
							M	_____			
							Kaizen Sustenance :				
							What to do : 1.				
							How to do : 1 Daily check				
Root cause- Uneven mounting of fixture set.		Result : 1) No tooling broken					Scope & Plan for Horizontal Deployment				
Registration no.& dt : :31/07/14							Sr. no.	Model	Target Date	Respon sibility	Status
Submitted by : NANA UGALE							1	_____	_____	_____	_____
Manager's Sign : Surendra Kulkarni											